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**ADJUSTMENT INSTRUCTIONS  
 SLRS 1 & 2 IN DEFLECTION  
 RESTRAINED SPRING MOUNTINGS**

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*RL 8-11-10*
**TO INSTALL AND ADJUST MOUNTS**

1. Mounting Supports must be leveled to machines' acceptable tolerances.
2. All mountings require bolting or welding to supports.
3. If mountings are welded in position, remove lower friction pad before welding.
4. Set mountings with top channels (A) locked in place by the lower restraining nuts (C) and upper limit stops (D).
5. Place equipment on mountings Top Plate (B) and secure by bolting or welding.
6. Fill equipment with water or oil if required to full operating weight.
7. Hold lower restraining nut (C) in place and turn vertical limit stop bolt (E) counter-clockwise until there is a 1/8" gap between the bolt head and the steel washer.
8. Turn adjustment bolt (F) counter-clockwise 5 turns on each mount.
9. Take one additional complete turn on each adjustment bolt (F) in sequence until the top plate just lifts off the lower restraining rubber washer. Take no additional turns on that mount. Continue with equal turns sequentially on the other mounts until the top plates lift off the lower restraining rubber washer of all mounts. In each case, stop turning the adjustment bolt (F) once it has cleared the rubber washer.
10. Hold the limit stop bolt (E) in place and turn the lower restraining nut clockwise to tighten it against the stanchion.
11. Top plate should remain at a fixed elevation, plus or minus approximately 1/8".





